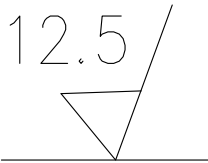


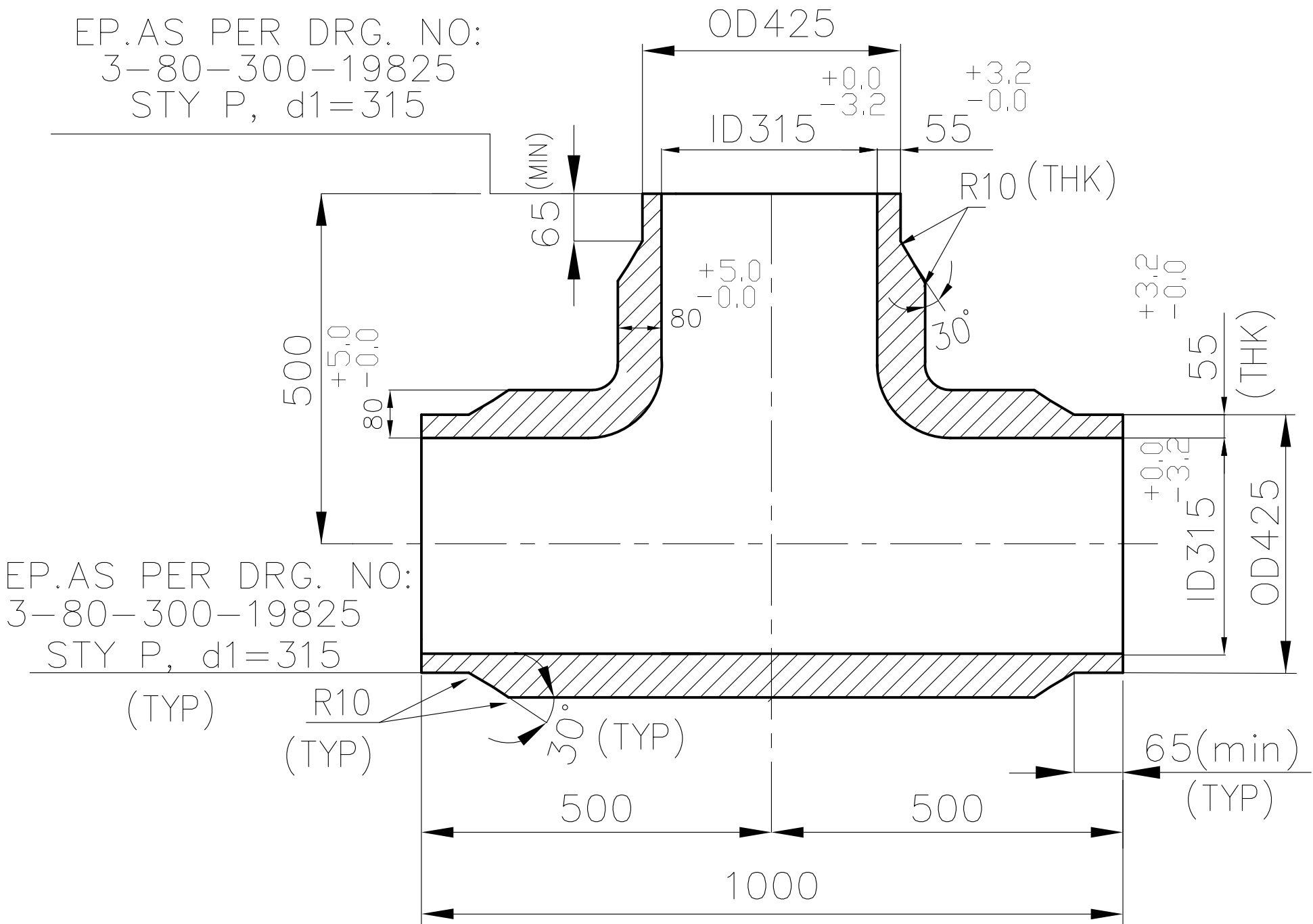
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3-80-423-34684

DRAWING No



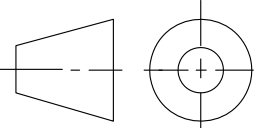
EP.AS PER DRG. NO:
3-80-300-19825
STY P, d1=315



EP.AS PER DRG. NO:
3-80-300-19825
STY P, d1=315

NOTES :-

01. DESIGN PRESSURE : 381kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 200° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST VERSION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. VENDOR SHALL SUBMIT FINAL DRAWING WITH DIMENSIONS AND ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

01	BW EQT ID315X55	3-80-423-34684	92 525 066 0000 SA234WPC	A	800,000 1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN CHD APPD	NAME RP SINGH KONDAPA NAIDU R.SESHAGIRI	SIGN	DATE 01.08.17 01.08.17 01.08.17
DEPT. CODE	GRADE OF UN TOL. DIM C/M/F		SCALE N.T.S.	WEIGHT (Kg). ~800	BHEL PO REF.NO:	
TITLE BW EQT (ID315X55)				CARD CODE U 01	DRAWING No. 3-80-423-34684	ITEM No. REV 00